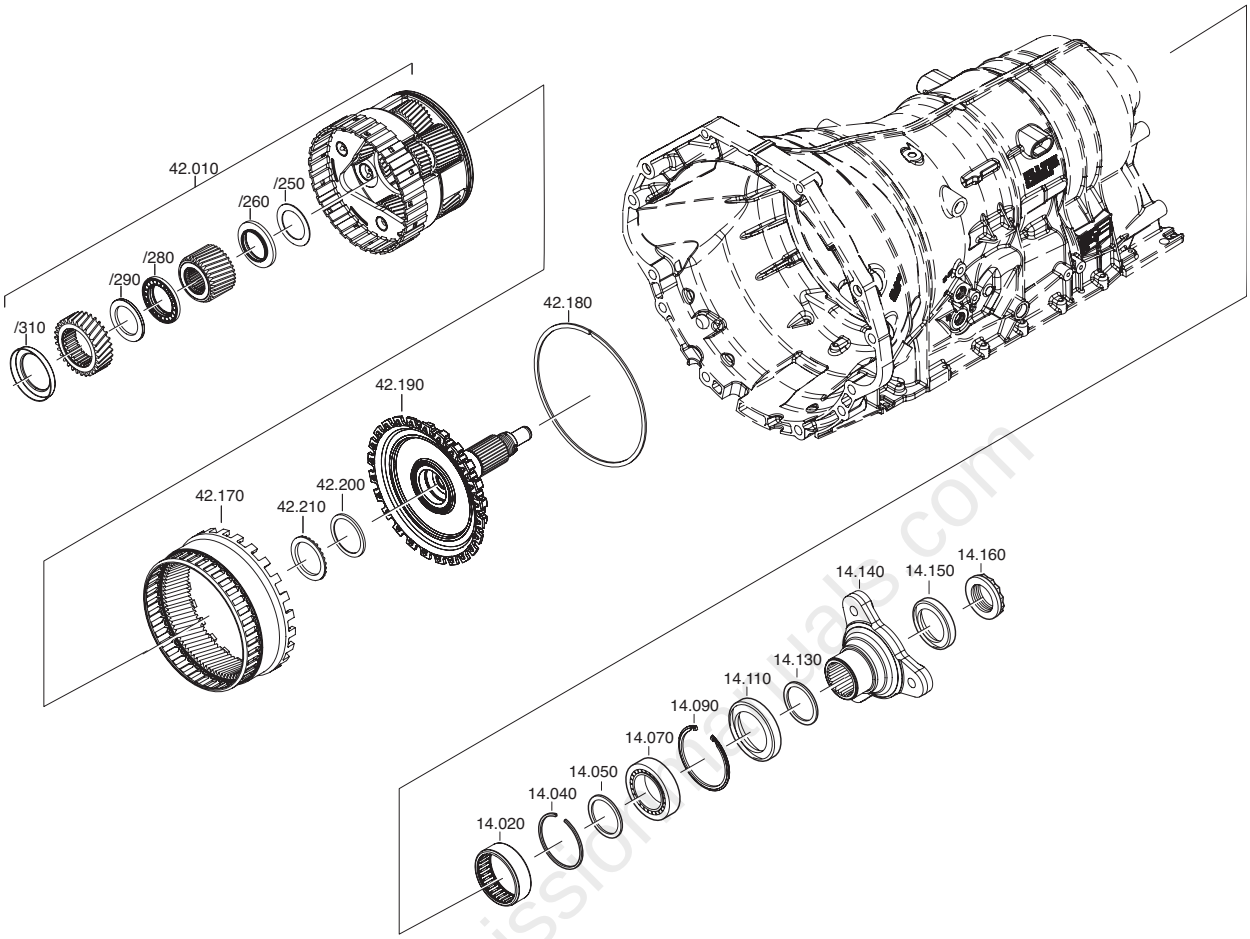
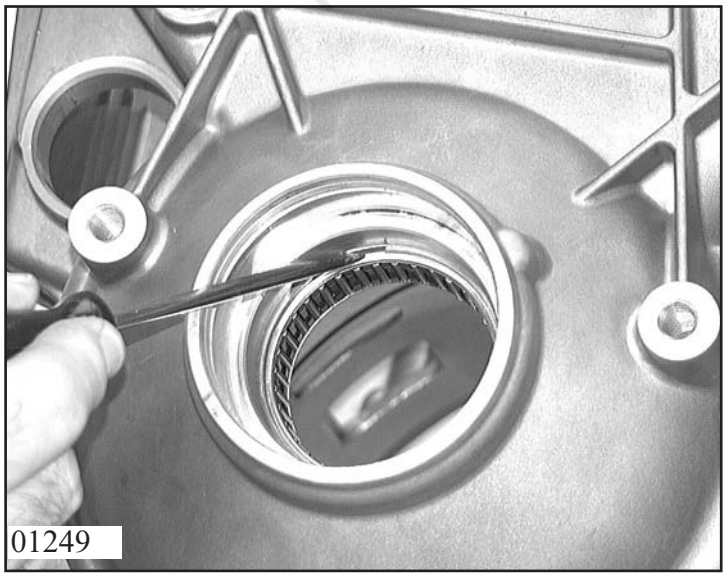
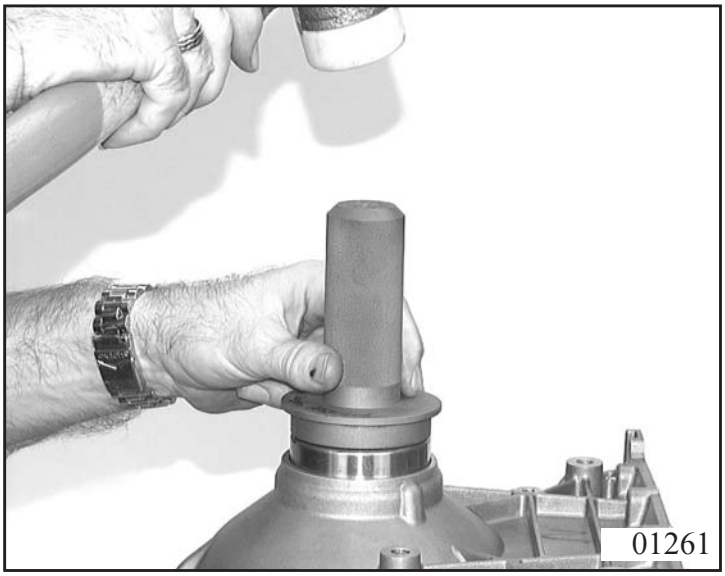
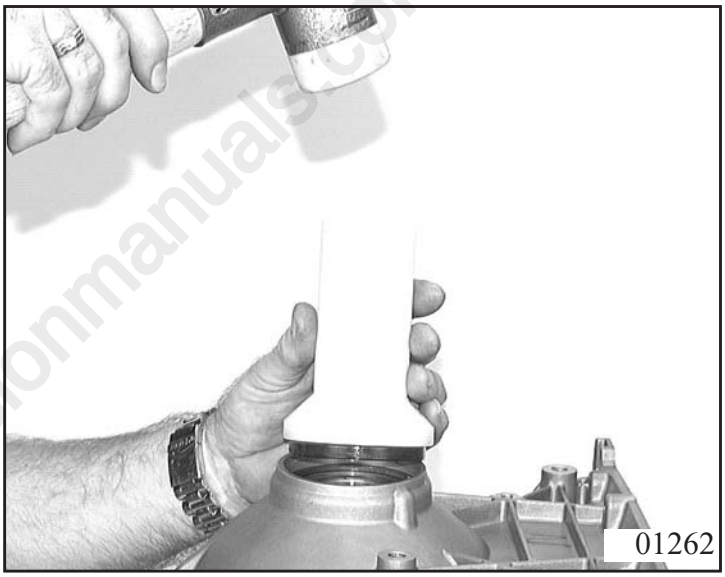
3.2 Output shaft with parking lock and planetary gear set



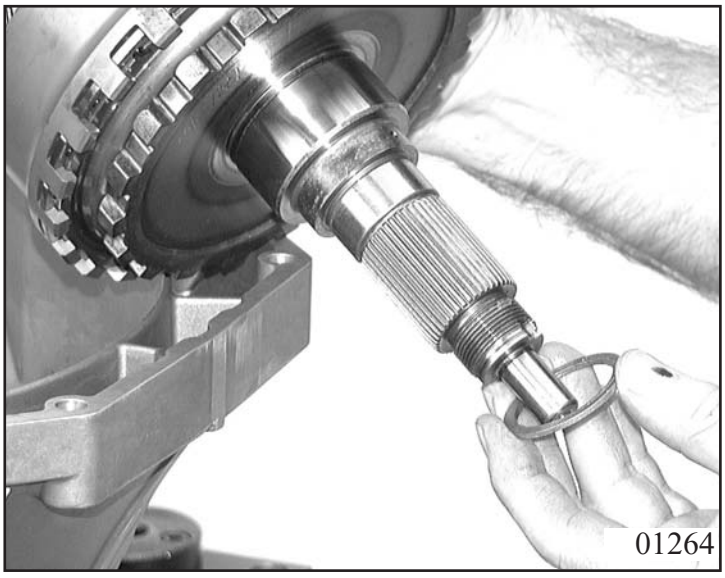
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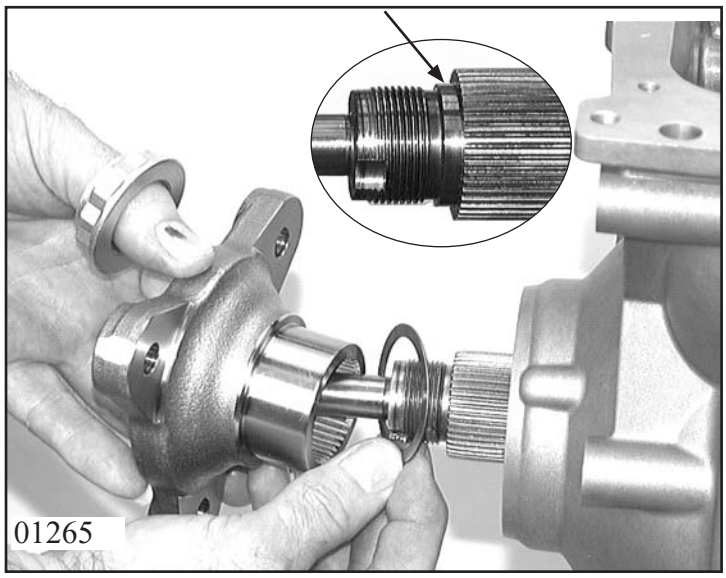






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____ shaft sealing ring only onto output shaft with groove.

(for tightening torque see Chapter 1.5)

(Version without groove).

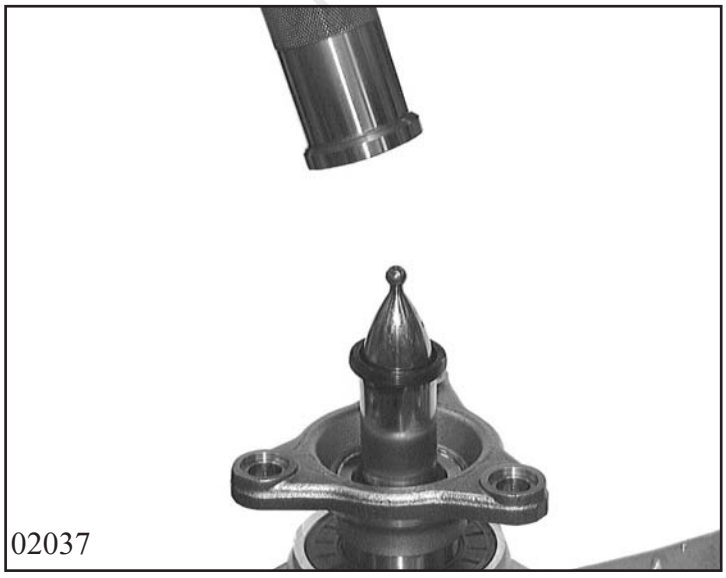
Tighten directly flange with castellated nut 14.160 using wrench 5x46 002 456 and peen it afterwards.

[redacted]



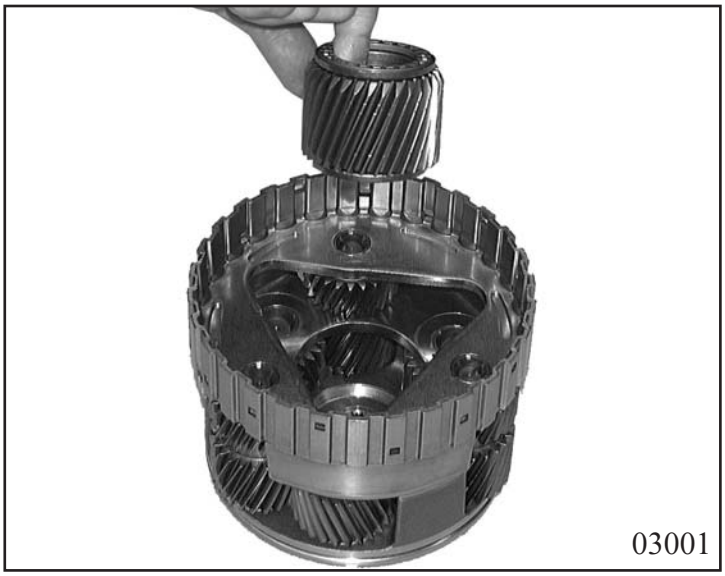
sealing ring 5x46 012 696 (BMW)/ 798 (Jaguar) with press-in aid over drive shaft.

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[redacted]

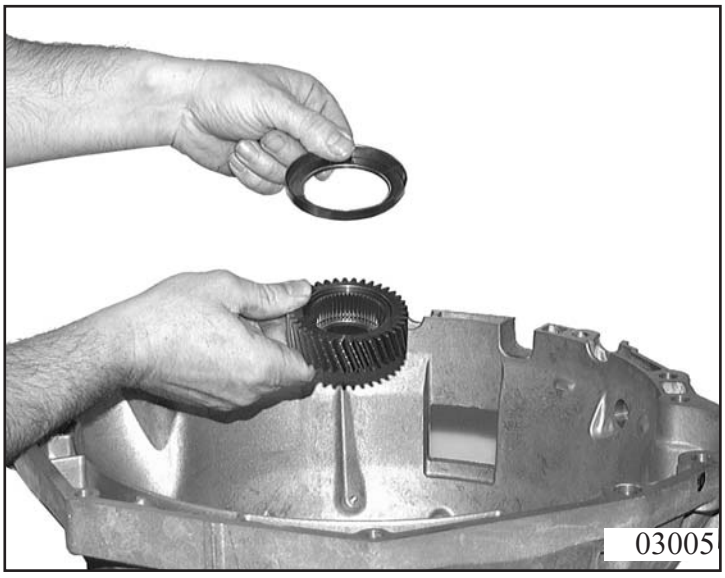
42.010/250 into planetary gear set.
Clip 2 bearings 42.010/260 + /280 in sun wheel 3 (small) and insert it with phase on top in planetary gear set.



[redacted]

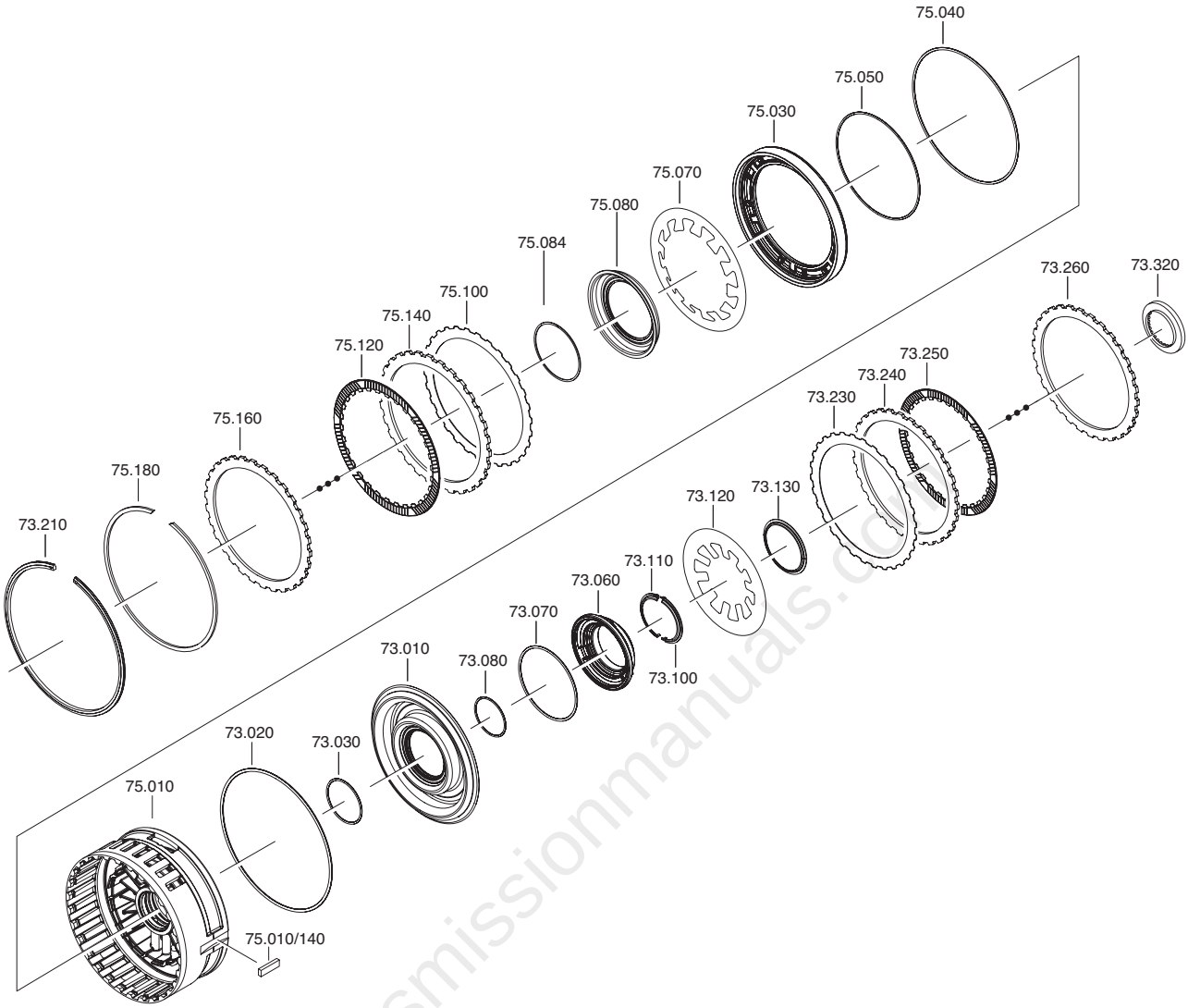


[redacted]



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3.3 Brakes C and D

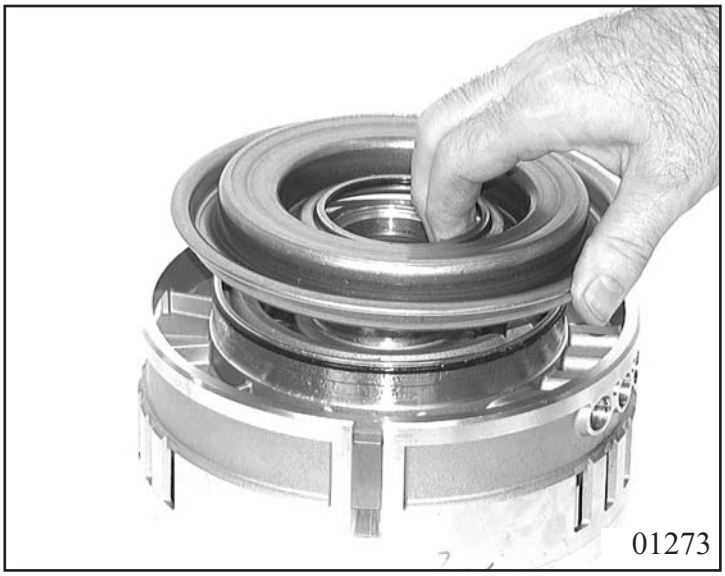


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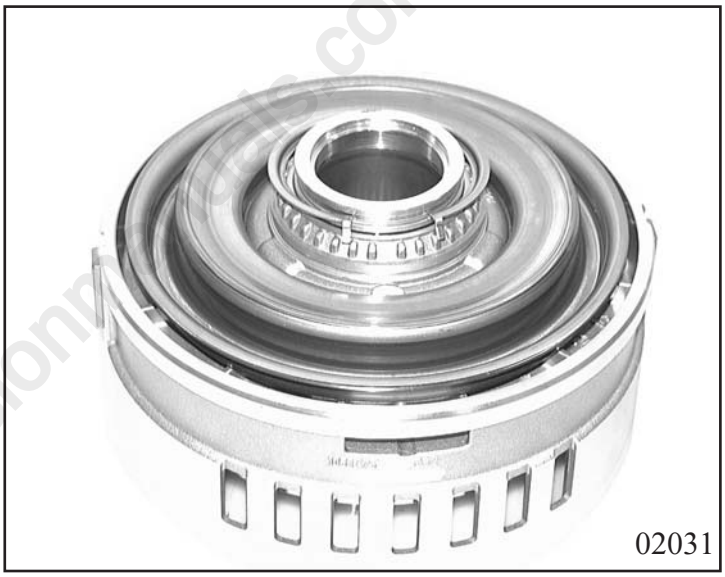

01272

Drive 2 shaft keys 75.010/140 in centrally at cylinder CD 75.010, using a plastic hammer.
Pull 1 O-ring seal 73.080 onto piston D 73.010 and 2 O-ring seals 73.020 + 73.030 onto cylinder CD 75.010.

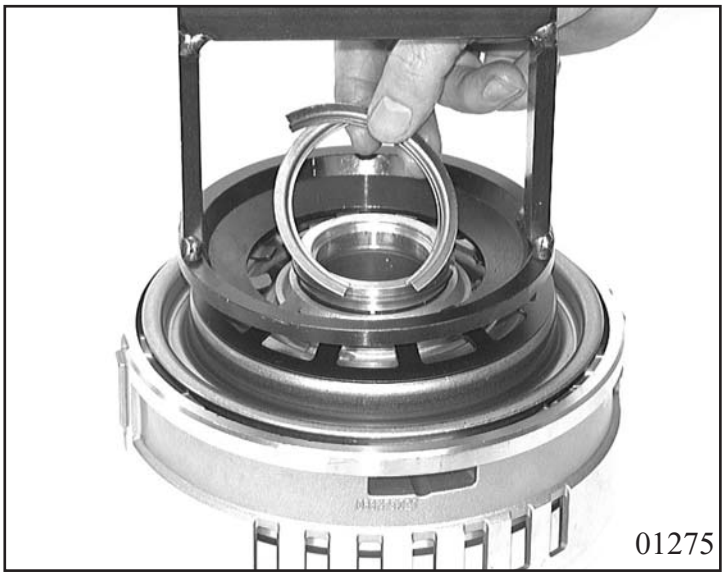
Press piston D into cylinder CD.



Pull 1 O-ring seal 73.070 onto baffle plate D 73.060 and press it into piston D. Press the air baffle plate down and secure with split retaining ring 73.100+73.110.



Insert cup spring 73.120.
Press cup spring down in the mandrel press with assembly bracket 5x46 000 221 and secure with split retaining ring 73.130.



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